



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D2374

Job Sheet 192763



DAS
21
9-20

Part No: D2374

Part Name: Stud



Part Weight: 0 lbs

Job Created: 4/2/19

Due Date: 4/11/19

Type: SOLD

Note: DWG REV A IPP D 03.04.04 Reformat; Made on Cobra KJ/RF IPP Rev:E Now on Doosan Lathe 08-05-05
JLM Verified By:EC

Ship Via:

Job Qty: 20 pcs

49 pcs

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	20 pcs	4/11/19	4/11/19	0.00	3.29	Doosan - 1		19/04/11
120	QC 8	20 pcs	4/11/19	4/11/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		19/04/12
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
130	Packaging 3-1 - Stock - B4B	20 pcs	4/11/19	4/11/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



Container No: S171899



Part: D2374

Job No: 192763

Serial No/Batch: S171899

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 04/11/19

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	20 pcs	4/11/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Doosan Lathe) 1- Turn as per Folio FA156 Rev: _____ & Dwg D2374 Rev: _____ 2- Mill as per Folio FA156 Rev: _____ Descriptions: _____ & Dwg D2374 Rev: _____ 3-Deburr per dwg D2374 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MDELRINR1.000	Delrin Round Bar 1" Color: Black	2.5420 ft (.1271 ea)	100-Doosan - 1	5149262 5125911	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Doosan - 1	MDELRINR1.000	3	11	0	

DAS
28
9-89

242
21
9-89 APR 12 2019

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Stud	1.000Inches ± 0.010	1.010 0.990		1.000
2	Stud	0.625Inches ± 0.010	0.635 0.615		0.6235
3	Stud	0.500Inches + 0.005 - 0.000	0.505 0.500	Diameter	0.502 -502 90 -505 20 60
4	Stud	0.313Inches + 0.005 - 0.000	0.318 0.313	Diameter	0.312 90 / 0.316 90
5	Stud	0.062Inches ± 0.010	0.072 0.052	Radius	✓
6	Stud	0.300Inches ± 0.010	0.310 0.290		0.299
7	Stud	1.313Inches ± 0.010	1.323 1.303		1.311
8	Stud	0.125Inches ± 0.010	0.135 0.115		0.132
9	Stud	0.772Inches ± 0.010	0.782 0.762		0.772
10	Stud	0.563Inches ± 0.010	0.573 0.553	Radius	0.563

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